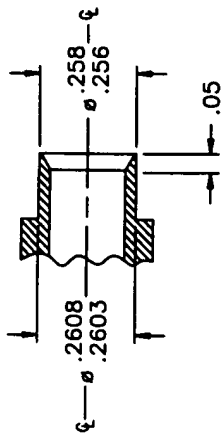


NOTES:

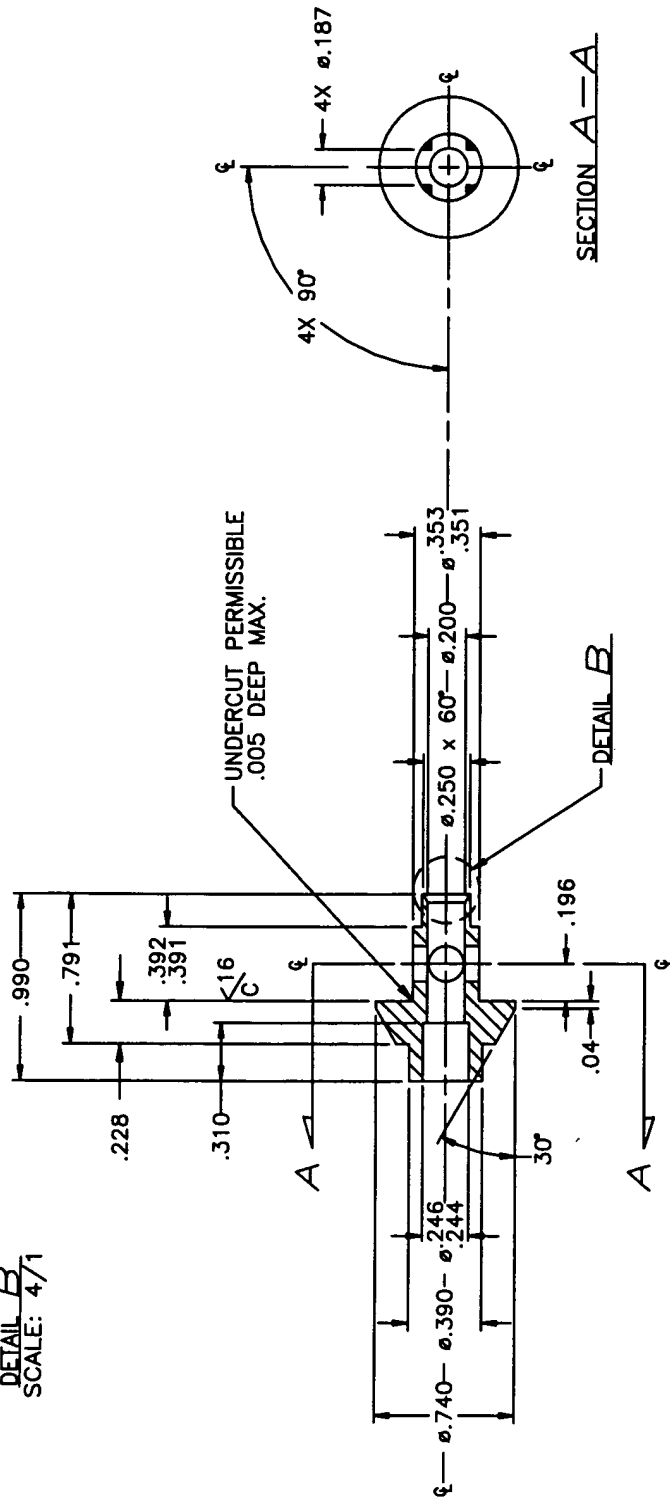
1. DULL SATIN FINISH.
2. PART TO BE CLEAN AND BURR FREE.
3. PASSIVATE PER QQ-P-35C.
4. DIMENSIONS TO BE ON CENTER OF PART AND WITHIN $\pm .001$ OF EACH OTHER.
5. MATERIAL CERTIFICATE OF COMPLIANCE REQUIRED (IF VENDOR SUPPLIED).

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
DECIMAL DIMENSIONS:
.XX ± .01
.XXX ± .005
.XXXX ± .0005
ANGULAR ± .030°
SURFACE ROUGHNESS 63/
OR BETTER
INTERPRET DIM AND TOL PER
ASME Y14.5M-1994

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MATERIAL:	HEAT TREAT:
303 SST	N/A
RAW MATERIAL NO.:	FINISH
N/A	SEE PRINT
Smith & Nephew, Inc. ENDOSCOPY DIVISION	
TITLE	
RING, ROTATING	
SIZE: B	CAGE CODE: 8012885
REV: C	DWG NO.:
SCALE: 2:1	FILE NO.: 80128851
SHEET: 1	OF 1



DETAIL B
SCALE: 4/1



SECTION A-A

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES, .010 MAX.
2. PART TO BE CLEAN.

MATERIAL	303 SST	NEW MATERIAL NO.	N/A	PASSIVATE	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES	TOLERANCES	32 ▽ X1 ± 0.01 X2 ± 0.005 X3 ± 0.003 X4 ± 0.002 X5 ± 0.001
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TITLE BODY EXTENDER			
C	8013158	B	
2:1	DO NOT SCALE DRAWING	8013158	1

